

# Gas-actuated thermometer with switch contact

## Stainless steel version

### Model TGS73

WIKA data sheet TV 27.01



For further approvals,  
see page 9

#### Applications

- Control and regulation of industrial processes
- Monitoring of plants and switching of circuits
- Universally suitable for machine building, plant, tank, equipment manufacturing and food industry
- Temperature measurement without medium contact
- Mounting in instrument panels, control cabinets, instrument panels

#### Special features

- Instruments meet the highest standards of measurement technology
- Case and stem from stainless steel
- For external mounting on pipes and tanks
- Instruments with inductive contacts for use in hazardous areas
- Instruments with contacts for PLC applications

#### Description

Wherever the process temperature has to be indicated on-site or in places that are difficult to access and, at the same time, circuits need to be switched, the gas-actuated thermometer with switch contacts finds its use.

Due to the wide variety of possible designs, the model TGS73 gas-actuated thermometers can be perfectly adapted to any process connection or location. With the adjustable stem and dial version, the case can be adjusted precisely to the desired viewing angle.

With the contact bulb version (without direct contact with the medium), the temperature can be measured and switched even when the pipe diameter is extremely small. The contact bulb is intended for external mounting on pipes and tanks. When mounting this thermometer version, it must be ensured that the contact bulb is in contact with the measuring location over its complete length.



**Fig. top: with capillary**  
**Fig. bottom: back mount**

Switch contacts (electrical alarm contacts) make or break circuits dependent upon the pointer position of the indicating measuring instrument. The switch contacts are adjustable over the full measuring range. The instrument pointer (actual value pointer) moves freely across the entire scale range, independent of the setting. The set pointer can be adjusted via the window using a removable adjustment key (mounted on the cable socket). Switch contacts consisting of several contacts can also be set to a single set point. Contact actuation is made when the actual value pointer travels beyond or below the desired set point.

As switch contacts, magnetic snap-action contacts, inductive contacts and electronic contacts are available. Inductive contacts can be used in hazardous areas. For triggering programmable logic controllers (PLC), electronic contacts can be used.

# Specifications

Basic information	
Standard	DIN 16196
Nominal size in mm ["]	<ul style="list-style-type: none"> <li>■ 100 [4]</li> <li>■ 160 [6]</li> </ul>
Window	Laminated safety glass, polycarbonate
Connection location	<ul style="list-style-type: none"> <li>■ Back mount (axial)</li> <li>■ Lower mount (radial)</li> <li>■ Back mount, adjustable stem and dial</li> <li>■ Version with capillary</li> </ul>
Connection design	→ For drawings, see page 10
S	Standard (threaded connection) <sup>1)</sup>
1	Plain stem (without thread)
2	Male nut
3	Union nut
4	Compression fitting (sliding on stem)
5	Union nut and loose threaded connection
6	Compression fitting (can be adjusted on either capillary or spiral protective sleeve)
7	Compression fitting on the case <sup>1)</sup>
“Adjustable stem and dial” case version	Swivelling 90° and rotatable 360°
Damping, case filling	<ul style="list-style-type: none"> <li>■ Without</li> <li>■ With liquid damping</li> </ul>
<b>Material (non-wetted)</b>	
Case, bayonet bezel	Stainless steel 304
Pointer	Aluminium, black, micro adjustment
Articulated joint “adjustable stem and dial”	Stainless steel 304
Dial	Aluminium (white)

1) Not applicable to version with capillary

Measuring element		
Type of measuring element	Gas-pressure inert gas filling, physiologically safe	
<b>Working range</b>		
Constant loading (1 year)	Measuring range per DIN 16196	
Short time (max. 24 h)	Scale range per DIN 16196	
<b>Capillary</b>		
Diameter	Ø 2 mm [0.08 in]	
Spiral protective sleeve	Ø 7 mm [0.28 in]	
Length	Capillary without spiral protective sleeve	Max. 60 m [197 ft]
	Capillary with spiral protective sleeve	Max. 40 m [131 ft]
	Capillary with spiral protective sleeve and PVC coating	Max. 20 m [66 ft]
Minimum bending radius	Capillary without spiral protective sleeve	6 mm [0.24 in]
	Capillary with spiral protective sleeve	20 mm [0.79 in]
	Capillary with spiral protective sleeve and PVC coating	30 mm [1.18 in]
Material (in contact with the environment)	Stainless steel 316	
Mounting options	<ul style="list-style-type: none"> <li>■ Surface mounting flange, stainless steel</li> <li>■ Instrument mounting bracket, aluminium die-casting</li> <li>■ Panel mounting flange, stainless steel</li> </ul>	
<b>Contact bulb</b>		
Dimensions	120 x 22 x 12 mm [4.72 x 0.87 x 0.47 in]	

Measuring element	
Mounting types	<input type="checkbox"/> Mounting on pipes <input type="checkbox"/> Mounting on tanks
Material (non-wetted)	Stainless steel 316

Accuracy specifications	
Accuracy	Class 1 per DIN 16196 at 23 °C ±10 °C ambient temperature

Scale range in °C	Measuring range <sup>1)</sup> in °C	Scale interval in °C	Error limit per DIN 16196 in °C
-80 ... +60	-60 ... +40	2	3.0
-60 ... +40	-50 ... +30	1	1.5
-40 ... +60	-30 ... +50	1	1.5
-30 ... +50	-20 ... +40	1	1.5
-20 ... +60	-10 ... +50	1	1.5
-20 ... +80	-10 ... +70	1	1.5
-20 ... +120	0 ... 100	2	3.0
-20 ... +140	0 ... 120	2	3.0
0 ... 60	10 ... 50	1	1.5
0 ... 80	10 ... 70	1	1.5
0 ... 100	10 ... 90	1	1.5
0 ... 120	10 ... 110	2	3.0
0 ... 160	20 ... 140	2	3.0
0 ... 200	20 ... 180	2	3.0
0 ... 250	30 ... 220	5	3.75
0 ... 300	30 ... 270	5	7.5
0 ... 400	50 ... 350	5	7.5
0 ... 500	50 ... 450	5	7.5
0 ... 600	100 ... 500	10	15.0
0 ... 700	100 ... 600	10	15.0

1) The limits of the measuring range are indicated on the dial by two triangular marks. Only within this range is the stated error limit valid per DIN 16196.

Unless otherwise specified, the instrument will be delivered with the adjustable switch points factory-set as follows:

- Single contact      Measuring range start
- Double contact      Start and end of the measuring range

Further details on: scale range		
Unit	<input type="checkbox"/> °C <input type="checkbox"/> °F <input type="checkbox"/> °C/°F (dual scale) <input type="checkbox"/> °F/°C (dual scale)	
Dial	<input type="checkbox"/> Single scale <input type="checkbox"/> Dual scale	
Scale graduation	Single scale	Black
	Dual scale	Red
Scale colour	→ Other colours on request	
Pointer	Adjustable pointer	

Process connection	
<b>Thread size</b>	<ul style="list-style-type: none"> <li>■ Plain, without thread</li> <li>■ G ½ B</li> <li>■ ½ NPT</li> <li>■ G ½ female</li> <li>■ ½ NPT female</li> <li>■ M20 x 1.5</li> <li>■ M24 x 1.5 female</li> </ul> <p>→ Other threads on request</p>
<b>Material (non-wetted)</b>	Stainless steel 316
<b>Stem</b>	
Diameter	<ul style="list-style-type: none"> <li>■ 6 mm [0.24 in]</li> <li>■ 8 mm [0.31 in]</li> <li>■ 10 mm [0.39 in]</li> <li>■ 12 mm [0.47 in]</li> </ul> <p>→ Other diameters on request</p>
Material (wetted)	Stainless steel 316
<b>Thermowell / Protection tube</b>	<p>In principle, the operation of a mechanical thermometer is possible without a thermowell / protection tube with low process-side loading (low pressure, low viscosity and low flow rates).</p> <p>However, in order to enable exchanging the thermometer during operation (e.g. instrument replacement or calibration) and to ensure a better protection of the measuring instrument and also the plant and the environment, it is advisable to use a thermowell / protection tube from the extensive WIKA portfolio.</p> <p>→ For further information on the wake frequency calculation of the thermowell / protection tube, see technical information IN 00.15.</p>

Output signal	
<b>Type of contact</b>	<ul style="list-style-type: none"> <li>■ Magnetic snap-action contact, model 821, see page 5</li> <li>■ Inductive contact, model 831, see page 6</li> <li>■ Electronic contact, model 830 E, see page 7</li> </ul>
<b>Switching technology</b>	
Magnetic snap-action contact, model 821	<ul style="list-style-type: none"> <li>■ No control unit and no auxiliary power required</li> <li>■ Direct switching up to 250 V, 1 A</li> </ul>
Inductive contact, model 831	<ul style="list-style-type: none"> <li>■ Suitable for use in hazardous areas with corresponding control unit (model 904.xx)</li> <li>■ Long service life due to non-contact switching</li> <li>■ Low influence on the indication accuracy</li> <li>■ Fail-safe switching at high switching frequency</li> <li>■ Insensitive to corrosion</li> <li>■ Also available in safety version</li> </ul>
Electronic contact, model 830 E	<ul style="list-style-type: none"> <li>■ For direct triggering of a programmable logic controller (PLC)</li> <li>■ Long service life due to non-contact switching</li> <li>■ Low influence on the indication accuracy</li> <li>■ Fail-safe switching at high switching frequency</li> <li>■ Insensitive to corrosion</li> </ul>
<b>Contact setting</b>	<ul style="list-style-type: none"> <li>■ Contact adjustable, adjustment key attached to cable socket</li> <li>■ Contacts fixed, without adjustment lock</li> <li>■ Contact adjustment lock leaded (tamper-proof)</li> <li>■ Contact adjustment key fixed</li> </ul>

Output signal: magnetic snap-action contact, model 821	
<b>Connection method</b>	Magnetic snap-action contact
<b>Number of switch contacts</b>	Max. 4 switch contacts
<b>Switching function</b>	<ul style="list-style-type: none"> <li>■ Separate circuits with <math>\geq 2</math> switches</li> <li>■ Cable break monitoring with parallel resistance (47 k<math>\Omega</math> or 100 k<math>\Omega</math>)</li> </ul> The switching function of each switch is indicated by index 1, 2 or 3
Model 821.1	Normally open (clockwise pointer motion)
Model 821.2	Normally closed (clockwise pointer motion)
Model 821.3	Change-over contacts (normally closed or normally open simultaneously at the set point)
<b>Switch point setting</b>	Set pointers of the contact thermometers are freely adjustable over the full scale range
<b>Setting range (recommended)</b>	<ul style="list-style-type: none"> <li>■ 25 ... 75 % of span</li> <li>■ 0 ... 100 %, on request</li> </ul>
<b>Distance between switch points</b>	Recommended minimum distance between 2 contacts: 20 % of span
<b>Switch hysteresis</b>	2 ... 5 % (typical)
<b>Switching current</b>	0.02 ... 0.3 A (resistive load) Permissible switch-on and switch-off current: $\leq 0.5$ A
<b>Switching voltage</b>	AC/DC 24 ... 250 V
<b>Rated operating voltage <math>U_{\text{eff}}</math></b>	$\leq 250$ V
<b>Rated operating current</b>	
Switch-on current	$\leq 0.5$ A
Switch-off current	$\leq 0.5$ A
Continuous current	$\leq 0.3$ A
<b>Switching power</b>	
Unfilled instruments	$\leq 30$ W, $\leq 50$ VA
Filled instruments	$\leq 20$ W, $\leq 20$ VA
<b>Contact material</b>	<ul style="list-style-type: none"> <li>■ Silver-nickel, gold-plated</li> <li>■ Platinum-iridium alloy</li> <li>■ Gold-silver alloy</li> </ul>

For magnetic snap-action contacts, it does not make sense to test the display, around the set limit values, in the range  $\pm 5$  % of the measuring span, because the magnet has an influence on the indication accuracy.

#### Recommended contact load with resistive and inductive loads

Switching voltage	Unfilled instruments			Filled instruments		
	Resistive load		Inductive load	Resistive load		Inductive load
	Direct current	Alternating current	$\cos \varphi > 0.7$	Direct current	Alternating current	$\cos \varphi > 0.7$
<b>DC 220 V / AC 230 V</b>	100 mA	120 mA	65 mA	65 mA	90 mA	40 mA
<b>DC 110 V / AC 110 V</b>	200 mA	240 mA	130 mA	130 mA	180 mA	85 mA
<b>DC 48 V / AC 48 V</b>	300 mA	450 mA	200 mA	190 mA	330 mA	130 mA
<b>DC 24 V / AC 24 V</b>	400 mA	600 mA	250 mA	250 mA	450 mA	150 mA

→ For further information on switch contacts, see data sheet IN 00.48

<b>Output signal: Inductive contact, model 831</b>	
<b>Connection method</b>	Inductive contact
<b>Number of switch contacts</b>	Max. 3 switch contacts
<b>Switching function</b>	Contact versions: <ul style="list-style-type: none"> <li>■ 831-N</li> <li>■ 831-SN, safety version <sup>1)</sup></li> <li>■ 831-S1N, safety version <sup>1)</sup>, inverted signal</li> </ul> The switching function of the switch is indicated by index 1, 2 or 3.
Model 831.1	Normally open (clockwise pointer motion)
Model 831.2	Normally closed (clockwise pointer motion)
Model 831.3	Change-over contacts (normally closed or normally open simultaneously at the set point)
<b>Switch point setting</b>	Set pointers of the contact thermometers are freely adjustable over the full scale range
<b>Setting range (recommended)</b>	10 ... 90 % of the scale range (0 ... 100 % on request)
<b>Distance between switch points</b>	Up to 2 contacts can be set to an identical set point. For a version with 3 contacts this is not possible. The left (1st) or right (3rd) contact may not be set to the same set point as the other 2 contacts. The required displacement is approx. 30°, optionally to the right or to the left.
<b>Switching current</b>	Depending on the isolating amplifier/control unit used, see data sheet AC 08.04
<b>Switching voltage</b>	Depending on the isolating amplifier/control unit used, see data sheet AC 08.04
<b>Switching power</b>	Depending on the isolating amplifier/control unit used, see data sheet AC 08.04
<b>Permissible temperature ranges in hazardous areas</b>	
T6	-20 ... +60 °C [-4 ... +140 °F]
T5 ... T1	-20 ... +70 °C [-4 ... +158 °F]
T135 °C	-20 ... +70 °C [-4 ... +158 °F]

1) Only operate with a corresponding isolating amplifier (model 904.3x), see data sheet AC 08.04.

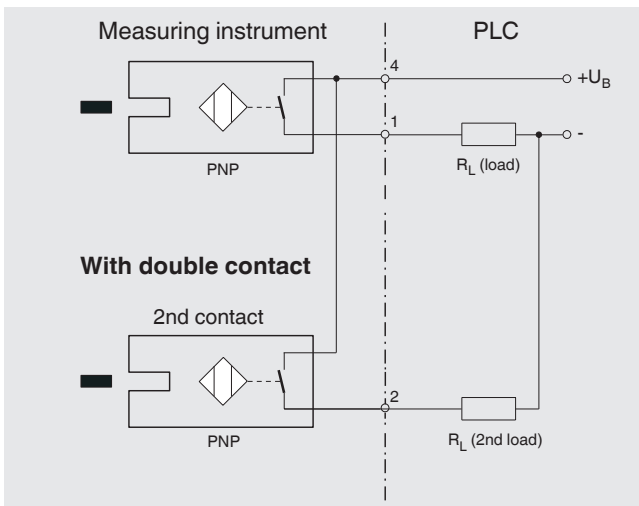
#### Associated isolating amplifiers/control units

<b>Model</b>	<b>Version</b>	<b>Ex version</b>
904.28 KFU8 - SR2 - Ex1.W	1 contact	Yes
904.29 KFU8 - SR2 - Ex2.W	2 contacts	Yes
904.30 KHA6 - SH - Ex1	1 contact	Yes - Safety version
904.33 KFD2 - SH - Ex1	1 contact	Yes - Safety version
904.25 MSR 010-I	1 contact	No
904.26 MSR 020-I	2 contacts	No
904.27 MSR 011-I	Two-point control	No

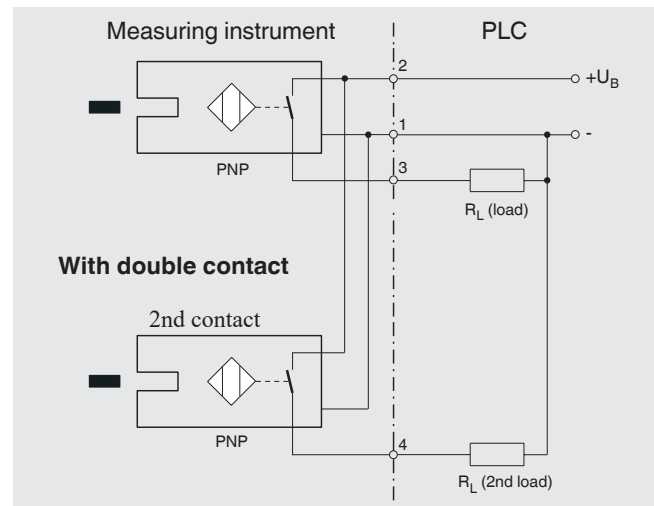
→ For further information on switch contacts, see technical information IN 00.48

Output signal: electronic contact, model 830 E	
Connection method	Electronic contact (PNP transistor)
Number of switch contacts	Max. 3 switch contacts
Switching function	Contact versions: <ul style="list-style-type: none"> <li>■ 2-wire system</li> <li>■ 3-wire system</li> </ul> The switching function of the switch is indicated by index 1, 2 or 3.
Model 830 E.1	Normally open (clockwise pointer motion)
Model 830 E.2	Normally closed (clockwise pointer motion)
Setting range (recommended)	<ul style="list-style-type: none"> <li>■ 10 ... 90 % of the scale range</li> <li>■ 0 ... 100 %, on request</li> </ul>
Distance between switch points	Up to 2 contacts can be set to an identical set point. For a version with 3 contacts this is not possible. The left (1st contact) or right (3rd contact) contact may not be set to the same set point as the other two contacts. The required displacement is approx. 30°, optionally to the right or to the left.
Switching current	≤ 100 mA
Switching voltage	DC 10 ... 30 V
Type of output	PNP transistor
Residual ripple	Max. 10 %
No-load current	≤ 10 mA
Residual current	≤ 100 μA
Voltage drop (with $I_{max.}$ )	≤ 0.7 V
Reverse polarity protection	Conditional $U_B$ (the switched output 3 or 4 must never be set directly to minus)
Anti-inductive protection	1 kV, 0.1 ms, 1 kΩ
Oscillator frequency	Approx. 1,000 kHz
EMC	Per EN 60947-5-2

### 2-wire system



### 3-wire system



→ For further information on switch contacts, see technical information IN 00.48

Electrical connection	
<b>Connection type</b>	<ul style="list-style-type: none"> <li>■ Cable socket, black</li> <li>■ Per VDE 0110 insulation group C/250 V</li> <li>■ Cable gland M20 x 1.5</li> <li>■ Connector</li> <li>■ Rear cable outlet</li> </ul> <p>→ Other connection types on request</p>
<b>Wire cross-section</b>	6 screw terminals + PE for conductor cross-section 2.5 mm <sup>2</sup>
<b>Cable diameter</b>	7 ... 13 mm [0.28 ... 0.51 in], see dimensions on page 22
<b>Pin assignment</b>	The pin assignment is given on the product label of the instrument. Connection terminals and ground terminal are appropriately marked.
<b>Material</b>	PA 6 (polyamide)

Operating conditions	
<b>Ambient temperature range (at the case) <sup>1)</sup></b>	-20 ... +60 °C [-4 ... +140 °F]
<b>Storage temperature range <sup>1)</sup></b>	
Without liquid damping	-50 ... +70 °C [-58 ... +158 °F]
With liquid damping	-40 ... +70 °C [-40 ... +158 °F]
<b>Max. operating pressure at stem</b>	Max. 25 bar [362.59 psi], static
<b>Ingress protection (IP code) per IEC/EN 60529</b>	<ul style="list-style-type: none"> <li>■ IP65</li> <li>■ IP66</li> </ul>

1) The permissible temperatures for hazardous areas depend on the contact model 831, see permissible temperature ranges on page 6). These must not be exceeded at the instrument either, for details see operating instructions. If necessary, measures for cooling (e.g. measuring location insulation) have to be taken.










## Approvals

### Approvals included in the scope of delivery

Logo	Description	Country
	<b>EU declaration of conformity</b>	European Union
	EMC directive EN 61326 emission (group 1, class B) and immunity (industrial environments)	
	Low Voltage Directive	
	RoHS directive	

### Optional approvals

Logo	Description	Country
	<b>EU declaration of conformity</b>	European Union
	ATEX directive Hazardous areas - Ex ia Zone 1 gas II 2G Ex ia IIC T6/T5/T4 * Gb Zone 20 dust II 2D Ex ia IIIB T85°C/T95°C/T100°C/T135°C * Db	
	<b>IECEX</b> <sup>1)</sup>	International
	Hazardous areas - Ex ia Zone 1 gas Ex ia IIC T6/T5/T4 * Gb Zone 20 dust Ex ia IIIB T85°C/T95°C/T100°C/T135°C * Db	
	<b>EAC</b>	Eurasian Economic Community
	EMC directive	
	Low Voltage Directive	
	Hazardous areas <sup>1)</sup>	
	<b>KazInMetr</b>	Kazakhstan
	Metrology, measurement technology	
-	<b>MTSCHS</b>	Kazakhstan
	Permission for commissioning	
	<b>Ex Ukraine</b>	Ukraine
	Hazardous areas	
	<b>Uzstandard</b>	Uzbekistan
	Metrology, measurement technology	
	<b>NEPSI</b>	China
	Hazardous areas	
-	<b>CRN</b>	Canada
	Safety (e.g. electr. safety, overpressure, ...)	

1) Only for instruments with inductive contact model 831

## Certificates

Certificates	
<b>Certificates</b>	<ul style="list-style-type: none"> <li>■ 2.2 test report</li> <li>■ 3.1 inspection certificate</li> </ul>
<b>Calibration</b>	DAkkS calibration certificate

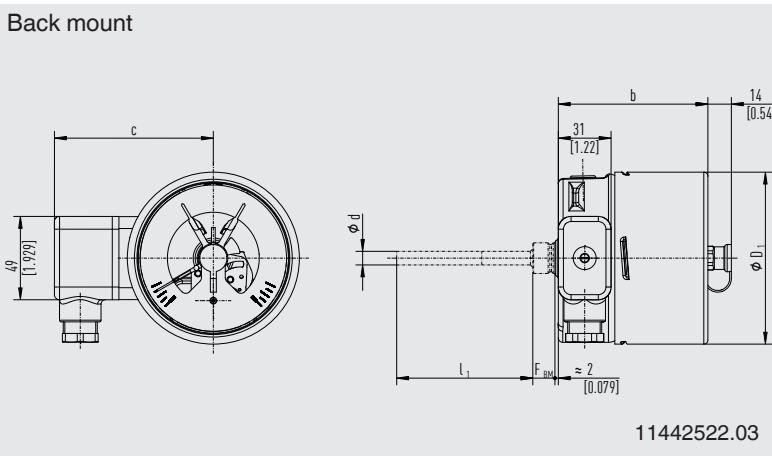
→ For approvals and certificates, see website

# Connection locations

## Legend

G	Connection thread	C	Clearance cable socket to centre of case
i	Thread length (incl. collar)	$l_1$	Insertion length
$\varnothing D_1$	Case diameter	$l_2$	Active length
$\varnothing d$	Stem diameter	$l_F$	Capillary length
$\varnothing d_1$	Pitch circle diameter	$F_{XX}$	Clearance to stem
$\varnothing d_2$	Mounting flange diameter	SW	Spanner width
$\varnothing d_4$	Diameter of the sealing collar		
b	Overall instrument height		

### Back mount

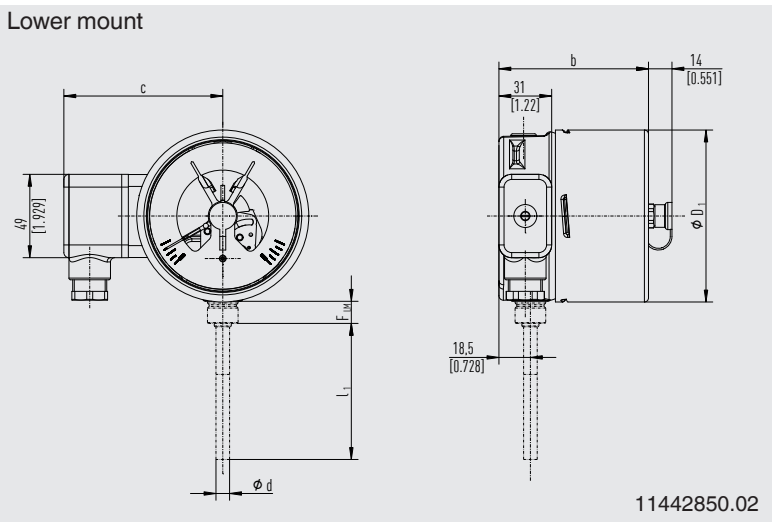


Nominal size	$\varnothing D_1$ in mm [in]	Single/Double contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

Design	$F_{BM}^{1)}$	Connection
S	30 [1.18]	G 1/2 - Male
1	13 [0.51]	$\varnothing 18$
2	35 [1.38]	G 1/2 - Male
3	15 [0.59]	G 1/2 - Female
4	53 [2.09]	G 1/2 - Male
5	50 [1.97]	G 1/2 - Male
7	53 [2.09]	G 1/2 - Male

1) Additionally + 40 mm [1.57 in] for instruments with end of scale range:  $\geq 300\text{ }^\circ\text{C}$  [572 °F], start of scale range:  $-200\text{ }^\circ\text{C}$  [-328 °F]

### Lower mount

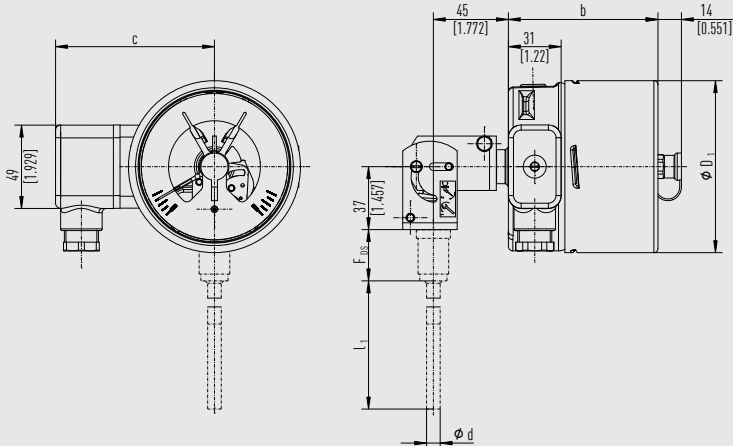


Nominal size	$\varnothing D_1$ in mm [in]	Single/Double contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

Design	$F_{LM}^{1)}$	Connection
S	30 [1.18]	G 1/2 - Male
1	13 [0.51]	$\varnothing 18$
2	35 [1.38]	G 1/2 - Male
3	15 [0.59]	G 1/2 - Female
4	53 [2.09]	G 1/2 - Male
5	50 [1.97]	G 1/2 - Male
7	53 [2.09]	G 1/2 - Male

1) Additionally 40 mm [1.57 inch] for instruments with: end of scale range:  $\geq 300\text{ }^\circ\text{C}$  [572 °F], start of scale range:  $-200\text{ }^\circ\text{C}$  [-328 °F]

Back mount, adjustable stem and dial



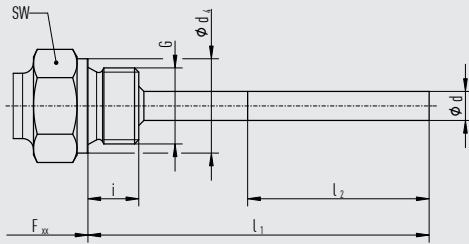
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Design	F <sub>DS</sub>	Connection
S	17.5 [0.69]	G ½ - Male
1	28 [1.10]	Ø 18
2	38 [1.50]	G ½ - Male
3	30 [1.18]	G ½ - Female
4	68 [2.68]	G ½ - Male
4.1	68 [2.68]	G ½ - Male
5	55 [2.68]	G ½ - Male
7	68 [2.68]	G ½ - Male

Nominal size	Ø D <sub>1</sub> in mm [in]	Single/Dou-ble contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

Connection designs for back mount, lower mount and back mount adjustable stem and dial

Design: standard (male threaded connection)

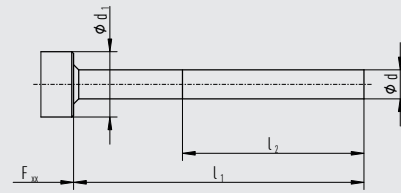


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Process connection	Dimensions in mm [in]		
G	i	SW	d <sub>4</sub>
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Standard insertion = 63, 100, 160, 200, 250 mm  
length l<sub>1</sub> [2.48, 3.94, 6.3, 7.87, 9.84 in]

Design 1, plain stem (without thread)

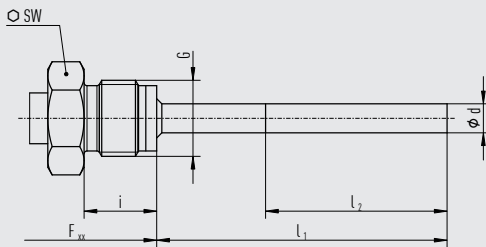


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Process connection	Dimensions in mm [in]
Without thread	Ø d <sub>1</sub>
-	18 [0.7]

Standard insertion = 100, 140, 200, 240, 290 mm  
length l<sub>1</sub> [3.94, 5.12, 7.87, 9.45, 11.42 in]  
Basis for design 4, compression fitting

Design 2, male nut

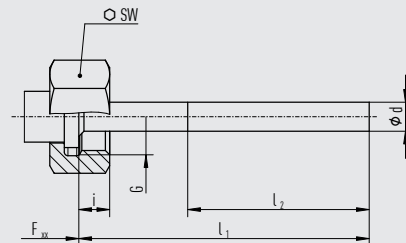


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Process connection	Dimensions in mm [in]	
G	i	SW
G ½ B	20 [0.79]	27 [1.06]
M18 x 1.5	15 [0.59]	22 [0.89]

Standard insertion = 80, 140, 180, 230 mm  
length l<sub>1</sub> [3.15, 5.12, 7.09, 9.06 in]

Design 3, union nut



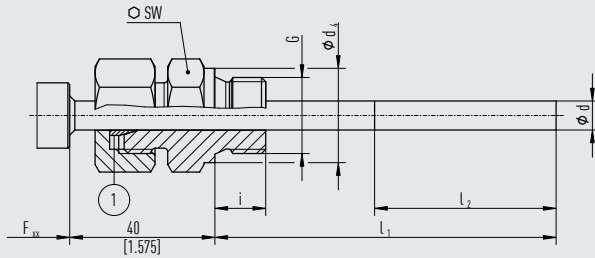
3073050.07

Process connection	Dimensions in mm [in]	
G	i	SW
G ½ B	14 [0.55]	27 [1.06]
G ¾ B	16 [0.63]	32 [1.26]
M24 x 1.5	13.5 [0.53]	32 [1.26]

Standard insertion = 89, 126, 186, 226, 276 mm  
length l<sub>1</sub> [3.50, 4.96, 7.32, 8.9, 10.87 in]

Design 4, compression fitting sliding on stem

3073050.07



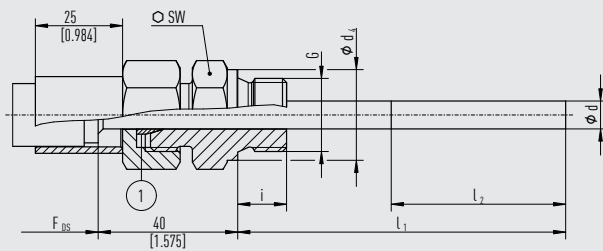
① Sealing ring

Process connection	Dimensions in mm [in]		
	i	SW	$\phi d_4$
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
M18 x 1.5	12 [0.47]	24 [0.95]	23 [0.91]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Insertion length  $l_1$  = variable

Design 4.1, compression fitting with support tube sliding on stem

3073050.07



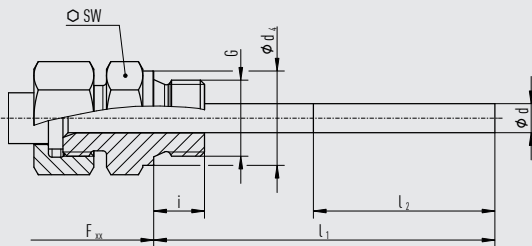
① Sealing ring

Process connection	Dimensions in mm [in]		
	i	SW	$\phi d_4$
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
M18 x 1.5	12 [0.47]	24 [0.95]	23 [0.91]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Insertion length  $l_1$  = variable

Design 5, union nut and loose threaded connection

3073050.07

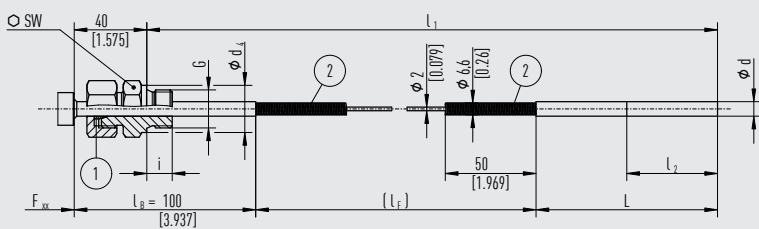


Process connection	Dimensions in mm [in]		
	i	SW	$d_4$
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
M18 x 1.5	12 [0.47]	24 [0.95]	23 [0.91]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Insertion length  $l_1$  = variable

Design 7, compression fitting on the case

14042662.02



① Sealing ring

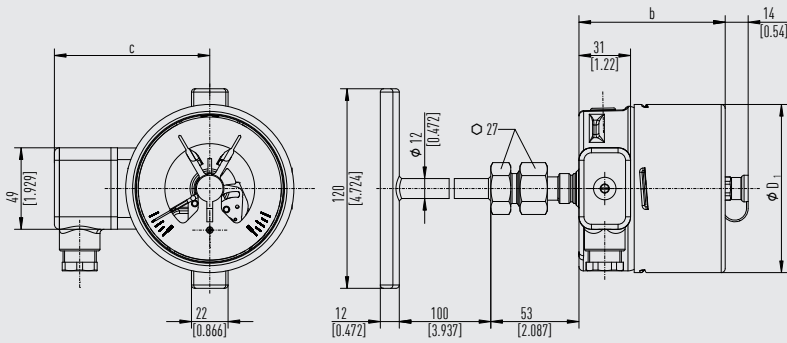
② Bend protection (not applicable to  $\phi d = 6$  mm [0.24 in])

Process connection	Dimensions in mm [in]		
	i	SW	$d_4$
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
M18 x 1.5	12 [0.47]	24 [0.95]	23 [0.91]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Insertion length  $l_1$  =  $\geq 400$  mm [15.75 in]  
 Probe length L = 200 mm [7.87 in] with  $\phi d = 6$  mm  
 170 mm [6.69 in] with  $\phi d = 8$  mm  
 100 mm [3.94 in] with  $\phi d \geq 10$  mm  
 $l_B$  = 100 mm [3.94 in], others on request

**Back mount, lower mount and back mount adjustable stem and dial connection designs with contact bulb**

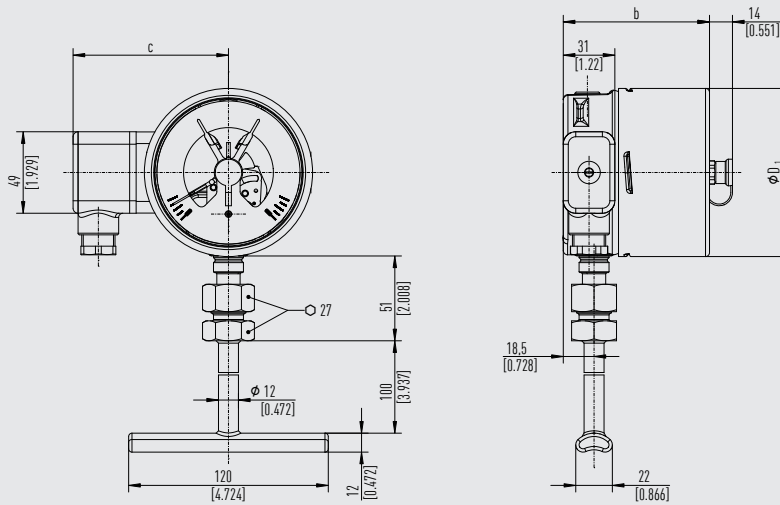
Back mount with contact bulb



11443723.02

Nominal size	∅ D <sub>1</sub> in mm [in]	Single/Double contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

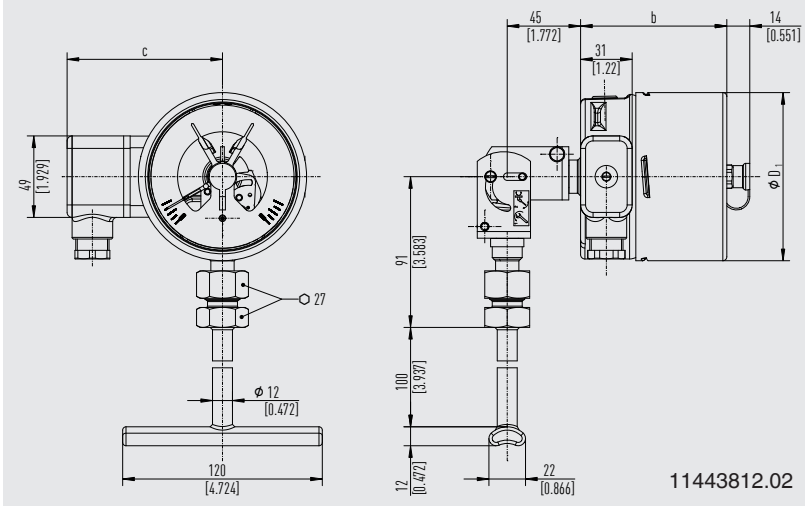
Lower mount with contact bulb



11443723.02

Nominal size	∅ D <sub>1</sub> in mm [in]	Single/Double contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

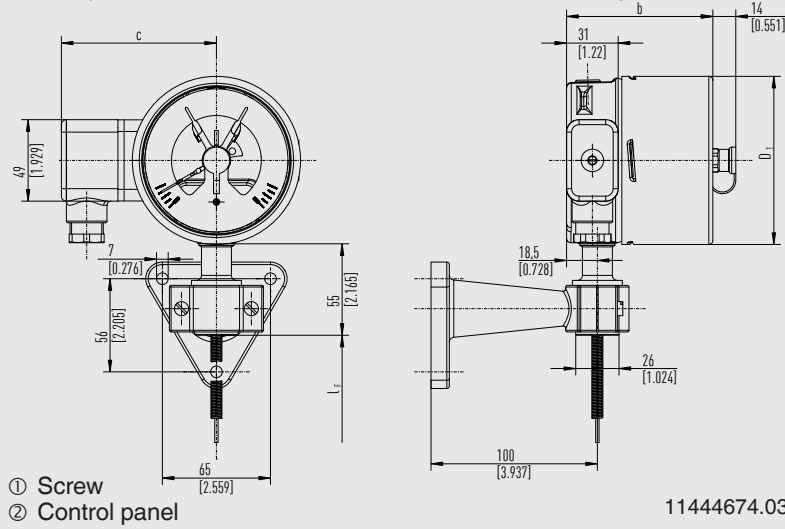
### Adjustable stem and dial with contact bulb



Nominal size	$\phi D_1$ in mm [in]	Single/Dou-ble contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

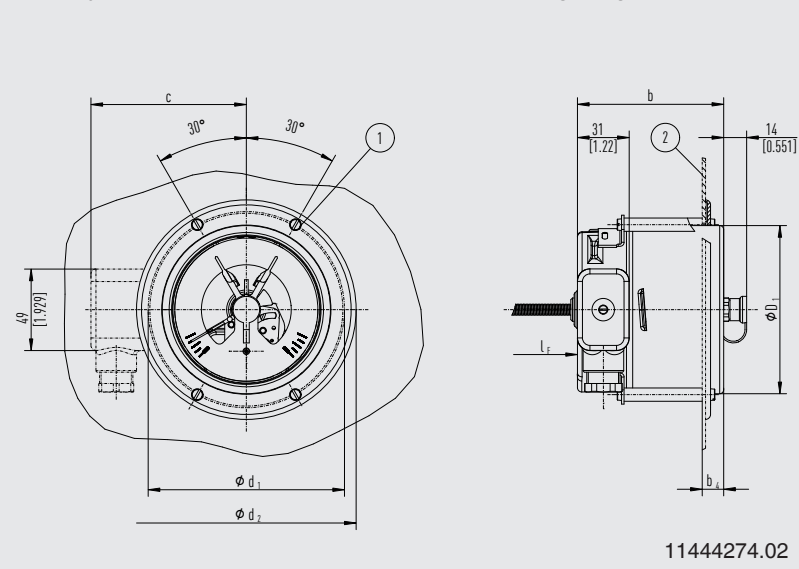
## Capillary instruments with case mounting options

Capillary instrument, lower mount with instrument mounting bracket



Nominal size	Ø D <sub>1</sub> in mm [in]	Single/Dou-ble contact	Triple contact	C
100	101 [3.98]	88 [3.47]	-	94 [3.70]
160	161 [6.34]	90 [3.54]	99 [3.9]	124 [4.88]

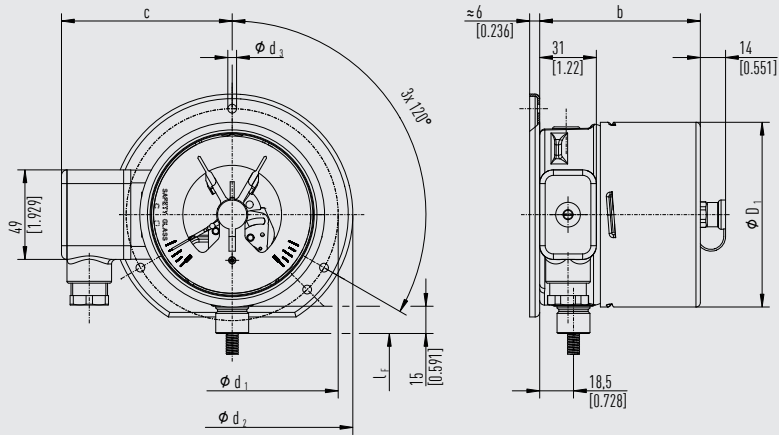
Capillary instrument, back mount with panel mounting flange



Nominal size	Ø D <sub>1</sub> in mm [in]	Ø d <sub>1</sub> in mm [in]	Ø d <sub>2</sub> in mm [in]	Single/Dou-ble contact	Triple contact	b <sub>4</sub>	C	1
100	101 [3.98]	116 [4.57]	132 [5.2]	88 [3.47]	-	13 [0.51]	94 [3.70]	4 x M4
160	161 [6.34]	178 [7.01]	196 [7.72]	90 [3.54]	99 [3.9]	8.5 [0.34]	124 [4.88]	4 x M5



Capillary instrument, lower mount, with surface mounting flange

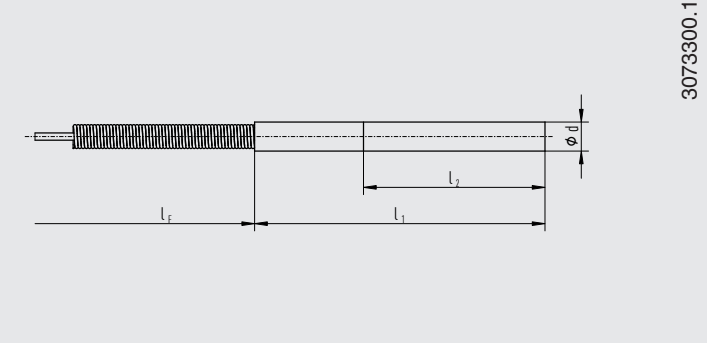


11443872.02

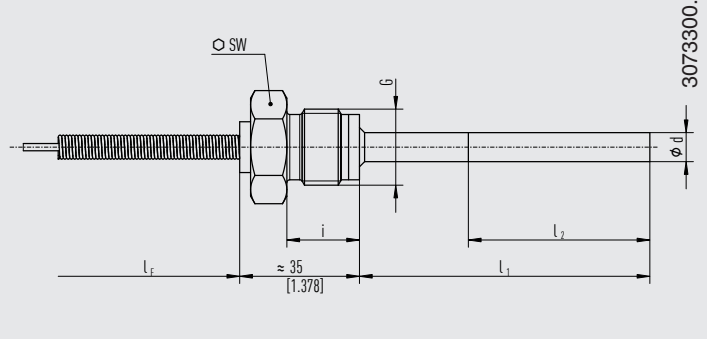
Nominal size	Ø D <sub>1</sub> in mm [in]	Ø d <sub>1</sub> in mm [in]	Ø d <sub>2</sub> in mm [in]	Ø d <sub>3</sub> in mm [in]	Single/Dou- ble contact	Triple contact	b <sub>4</sub>	C
100	101 [3.98]	116 [4.57]	132 [5.2]	4.8 [0.19]	88 [3.47]	-	13 [0.51]	94 [3.70]
160	161 [6.34]	178 [7.01]	196 [7.72]	6 [0.24]	90 [3.54]	99 [3.9]	8.5 [0.34]	124 [4.88]

## Connection designs for capillary instruments

Design 1, plain stem (without thread)

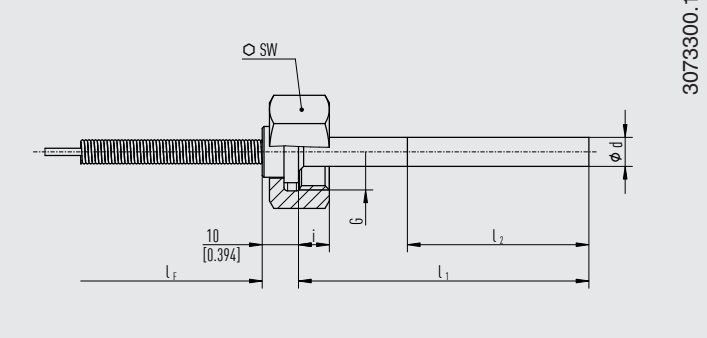


Design 2, male nut



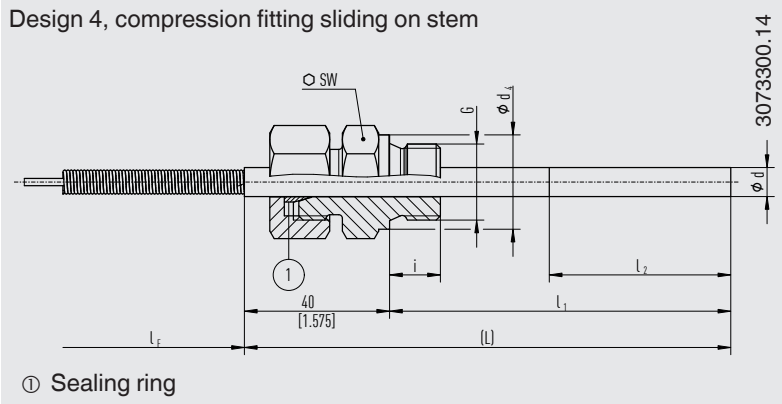
Process connection		Dimensions in mm [in]
<b>G</b>	<b>i</b>	<b>SW</b>
<b>G ½ B</b>	20 [0.787]	27 [1.06]
<b>M8 x 1.5</b>	15 [0.59]	22 [0.87]

Design 3, union nut



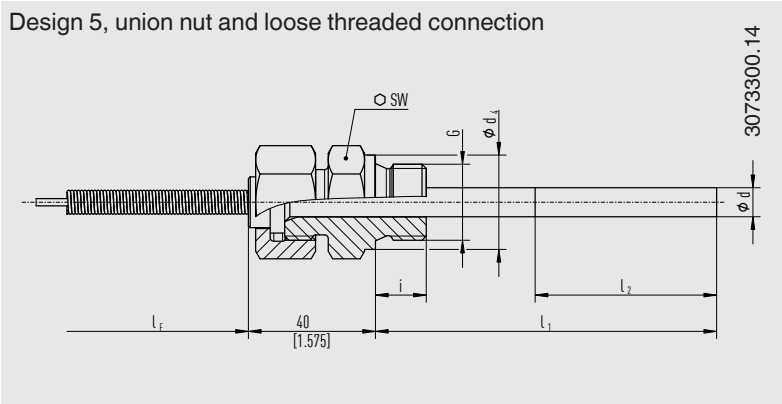
Process connection		Dimensions in mm [in]
<b>G</b>	<b>i</b>	<b>SW</b>
<b>G ½ B</b>	14 [0.55]	27 [1.06]
<b>G ¾ B</b>	16 [0.63]	32 [1.26]
<b>M24 x 1.5</b>	13.5 [0.53]	24 [1.26]

Design 4, compression fitting sliding on stem



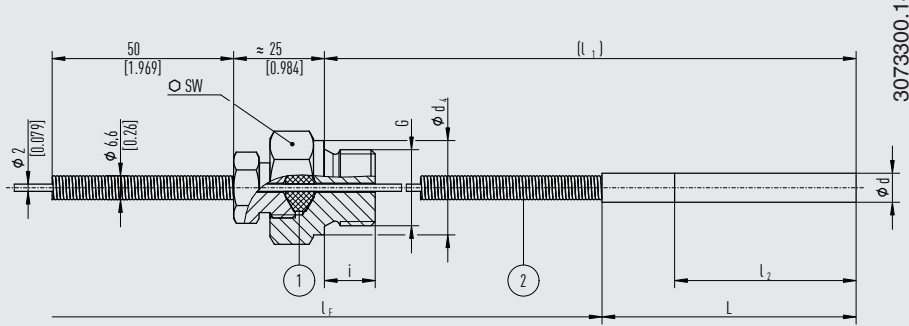
Process connection		Dimensions in mm [in]	
G	i	SW	d <sub>4</sub>
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
M18 x 1.5	12 [0.47]	24 [0.95]	23 [0.91]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Design 5, union nut and loose threaded connection



Process connection		Dimensions in mm [in]	
G	i	SW	Ø d <sub>4</sub>
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
M18 x 1.5	12 [0.47]	24 [0.95]	23 [0.91]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Design 6.1, compression fitting sliding on capillary (compression fitting is leak-proof)



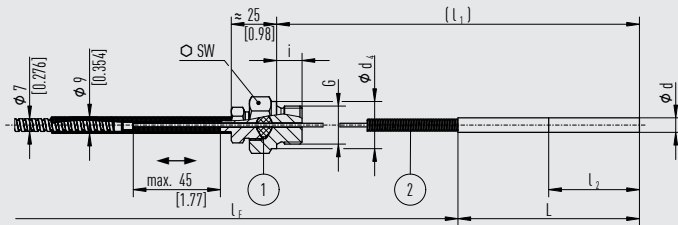
3073300.14

- ① Sealing ring
- ② Bend protection spring (not applicable to  $d = 6 \text{ mm}$  [0.24 in])

Process connection		Dimensions in mm [in]	
G	i	SW	$\varnothing d_4$
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Insertion length  $l_1$  = Variable  
 Probe length L = 200 mm [7.87 in] with  $\varnothing d = 6 \text{ mm}$  [0.24 in]  
 170 mm [6.69 in] with  $\varnothing d = 8 \text{ mm}$  [0.32 in]  
 100 mm [3.94 in] with  $\varnothing d \geq 10 \text{ mm}$  [0.39 in]

Design 6.2, compression fitting sliding on capillary with spiral protective sleeve (compression fitting is leak-proof)



3073300.14

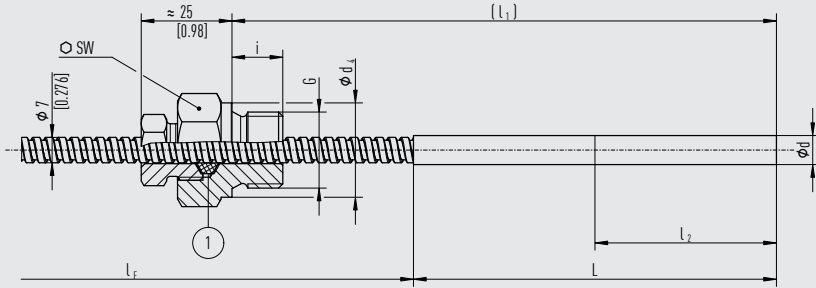
- ① Sealing ring
- ② Bend protection spring (not applicable to  $d = 6 \text{ mm}$  [0.24 in])

Process connection		Dimensions in mm [in]	
G	i	SW	$d_4$
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.60]	32 [1.26]	32 [1.26]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

Insertion length  $l_1$  =  $\geq 300 \text{ mm}$  [11.81 in] with  $\varnothing d = 6 \text{ mm}$  [0.24 in] or 8 mm [0.32 in]  
 $\geq 200 \text{ mm}$  [7.87 in] with  $\varnothing d \geq 10 \text{ mm}$  [0.39 in]  
 Probe length L = 200 mm [7.87 in] with  $\varnothing d = 6 \text{ mm}$  [0.24 in]  
 170 mm [6.69 in] with  $\varnothing d = 8 \text{ mm}$  [0.32 in]  
 100 mm [3.94 in] with  $\varnothing d \geq 10 \text{ mm}$  [0.39 in]

Design 6.3, compression fitting sliding on spiral protective sleeve  
(compression fitting is not leak-proof)

3073300.14



① Ferrule

Process connection		Dimensions in mm [in]	
G	i	SW	d <sub>4</sub>
G ½ B	14 [0.55]	27 [1.06]	26 [1.02]
G ¾ B	16 [0.63]	32 [1.26]	32 [1.26]
½ NPT	19 [0.75]	22 [0.87]	-
¾ NPT	20 [0.79]	30 [1.18]	-

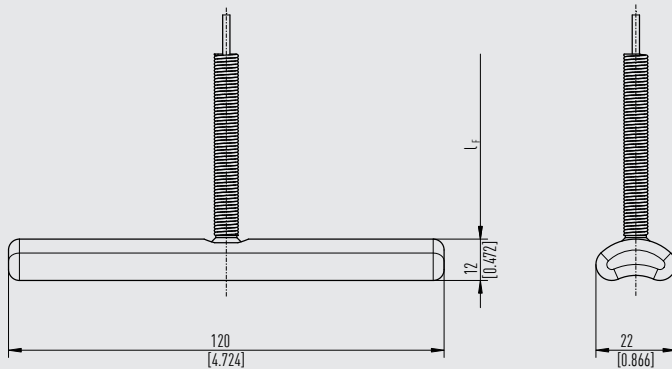
Insertion length  $l_1$  = Variable  
 Probe length L = 200 mm [7.87 in] with  $\varnothing d = 6$  mm [0.24 in]  
 170 mm [6.69 in] with  $\varnothing d = 8$  mm [0.39 in]  
 100 mm [3.94 in] with  $\varnothing d \geq 10$  mm [0.39 in]

Note for designs 6.1, 6.2, 6.3:

- With some combinations, the active length  $l_2$  can correspond to the probe length L.
- If an additional compression fitting is desired, the probe length L increases by at least 60 mm [2.36 in].

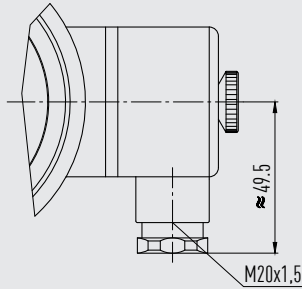
Design: contact bulb

3073300.14



## Cable socket

Contact models: 831 and 830 E



Only use cables with a diameter of 7 ... 13 mm  
[0.28 ... 0.51 in]

14336089.01

## Ordering information

Model / Nominal size / Scale range / Design of connection / Process connection / Type of contact and switching function / Length  $l_1$  / Capillary length  $l_F$  / Options

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We reserve the right to make modifications to the specifications and materials.

In the event of a different interpretation of the translated and the English data sheet, the English wording shall prevail.

